



### **DESCRIPTION**

Servomesh SP oils are extreme pressure type industrial gear lubricants. These oils demonstrate improved thermal stability and oxidation resistance over conventional lead-naphthenate oils. They have good demulsibility characteristics, low foaming tendency and provide rust and corrosion protection to metal surfaces.

### **PERFORMANCE BENEFITS**

- Have reduced tendency to foam
- Provide high load carrying ability
- Ensure excellent wear protection
- Ensure long service life since they have good oxidation and thermal stability
- Minimise the formation of sludge and deposits, at high bulk even oil temperatures
- Ensure ready separation from water due to good demulsibility property
- Protect metals against rust and corrosion

### **APPLICATION**

Servomesh SP oils are recommended for all types of enclosed gear drives with circulation or splash lubrication systems. Servomesh SP oils are particularly recommended for gear sets working under heavy or shock load conditions. These oils can be used in systems involving gears, plain bearings, roller bearings and sliding surfaces. They are also suitable for chain drives, sprockets, flexible couplings, plain and rolling element bearings employing splash, circulation and spray lubrication systems.

## PERFORMANCE STANDARDS

- AGMA standard 250.04
- ASLE standard G-315, G-1000, G-1500 and G-2150
- IS: 8406 1993
- US Steel requirement No. 222 and 224 Servomesh SP 68, 100, 150, 220, 320 and 460 meet Cincinnati Milacron. USA specification No. P-63, P-76, P-77, P-74, P-59 & P-35 respectively.

### **MANUFACTURERS' APPROVAL**

Servomesh SP oils are approved by

- Cincinnati Milacron, USA
- David Brown Gear Industries Ltd., UK

#### **CHARACTERISTICS**

ISO VG	68	100	150	220	257	320	460	680	1000
Kin. Viscosity cSt @ 40°C	64 -	95 -	145	210 -	250 -	320 -	420 -	615 -	980 -
	72	105	-155	230	280	350	500	660	1050
Viscosity Index, Min.	90	90	90	90	90	90	90	90	80
Flash Point (COC), oC Min	204	204	204	232	232	232	232	232	280
Pour Point, °C Max.	(-) 6	(-) 6	(-) 6	(-) 3	(-) 3	(-) 3	(-) 3	(-) 3	(+)6
FZG Rating, 12th Stage	Pass								

# **HEALTH & SAFETY**

These oils are unlikely to present any significant health or safety hazard when properly used in the recommended application and good standards of industrial and personal hygiene are maintained.

For further information please contact our nearest office OR:

Technical Services Dept., Indian Oil Corporation Ltd., G-9, Ali Yavar Jung Marg, Bandra (East), Mumbai - 400 051
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E-Mail: servotechserv@indianoil.in OR servots@indianoil.in