

PRODUCT DATA SHEET

SERVOCUT ANC



DESCRIPTION

Servocut ANC is a neat cutting oil specially formulated from highly refined base oils, special lubricity and other high performance additives. It is non-staining inactive type cutting oil.

Servocut ANC is recommended for flute grinding of drills, reamers and various types of form grinding tools, which involves severe metal grinding process.

APPLICATION

Servocut ANC is ideally suited for gear cutting, hobbing and high speed metal working operations. It has excellent foam release ability and its use prevents over heating of work piece thus eliminating chances of metal distortion. Servocut ANC can be used on both ferrous and non-ferrous metals.

PERFORMANCE BENEFITS

- High Oiliness
- Excellent foam release ability
- Provides very good surface finish.
- Longer life for cutting tool
- Ideal product for ferrous and non-ferrous metals.

CHARACTERISTICS

Appearance	Clear Liquid
ASTM, Colour	3.0 Max
Kinematic Viscosity, cSt, @ 40°C	17 - 20
Flash Point (COC), °C Min.	160
Pour Point, °C Max.	0
Copper Corrosion, @ 100°C for 3 hrs, , Max	1

HEALTH & SAFETY

These oils are unlikely to present any significant health or safety hazard when properly used in the recommended application and good standards of industrial and personal hygiene are maintained.

For further information please contact our nearest office OR:

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